



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2590	REV. A SHEET 1 OF 6
DATE 96:09:16		TITLE 204 SKIDTUBE ASSEMBLY SCALE	

RELEASED  
96/09/18 DS

UNDER REVIEW

96/11/28 DS

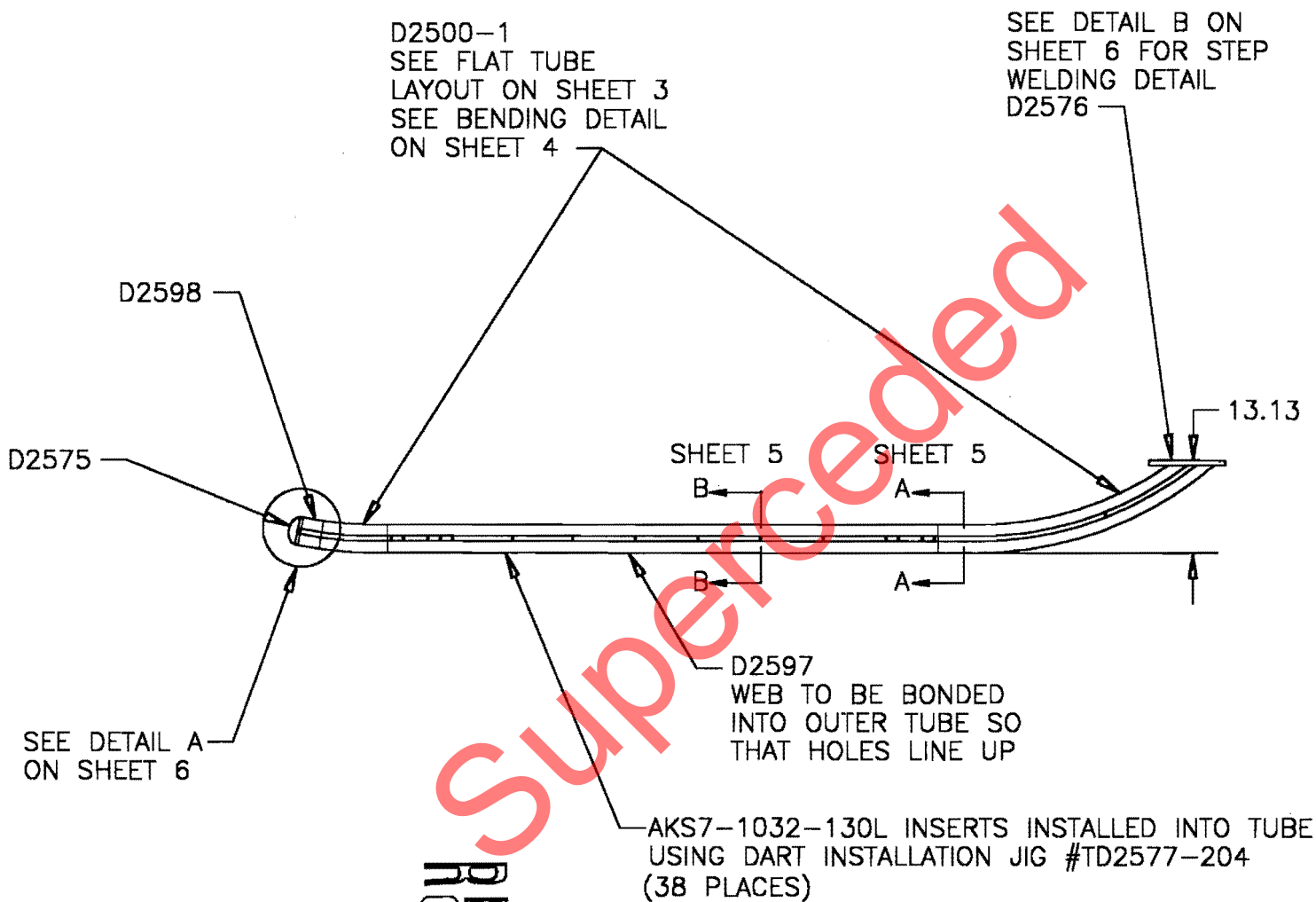
SUPERCEDED BY

REV. B 97/01/20 DS

Qty	Part Number	Description
1	D2500-1	OUTER TUBE
1	D2597	204 WEB
1	D2598	STIFFENER
1	D2575	AFT CAP
1	D2576	STEP
16	D2579	CROSS BOLT SPACER
2	AN3-5A	BOLT
38	AKS7-1032-130L	INSERT



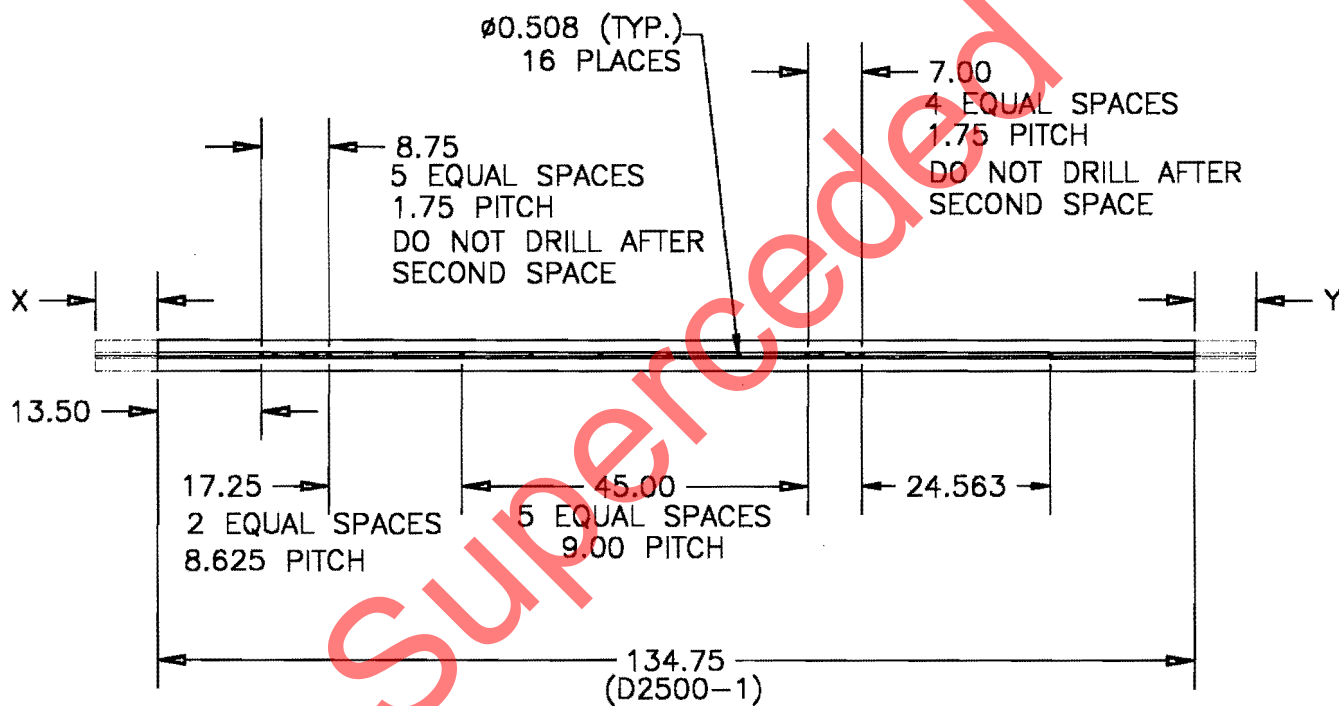
DESIGN	<i>[Signature]</i>	DRAWN BY	<i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. A
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D2590	SHEET 2 OF 6
DATE	96:09:16	TITLE	204 SKIDTUBE ASSEMBLY	SCALE	1:24



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**DART**

INITIAL FLAT TUBE LAYOUT



LENGTHS 'X' AND 'Y' ADDED TO D2500-1  
LENGTH FOR BENDING PURPOSES

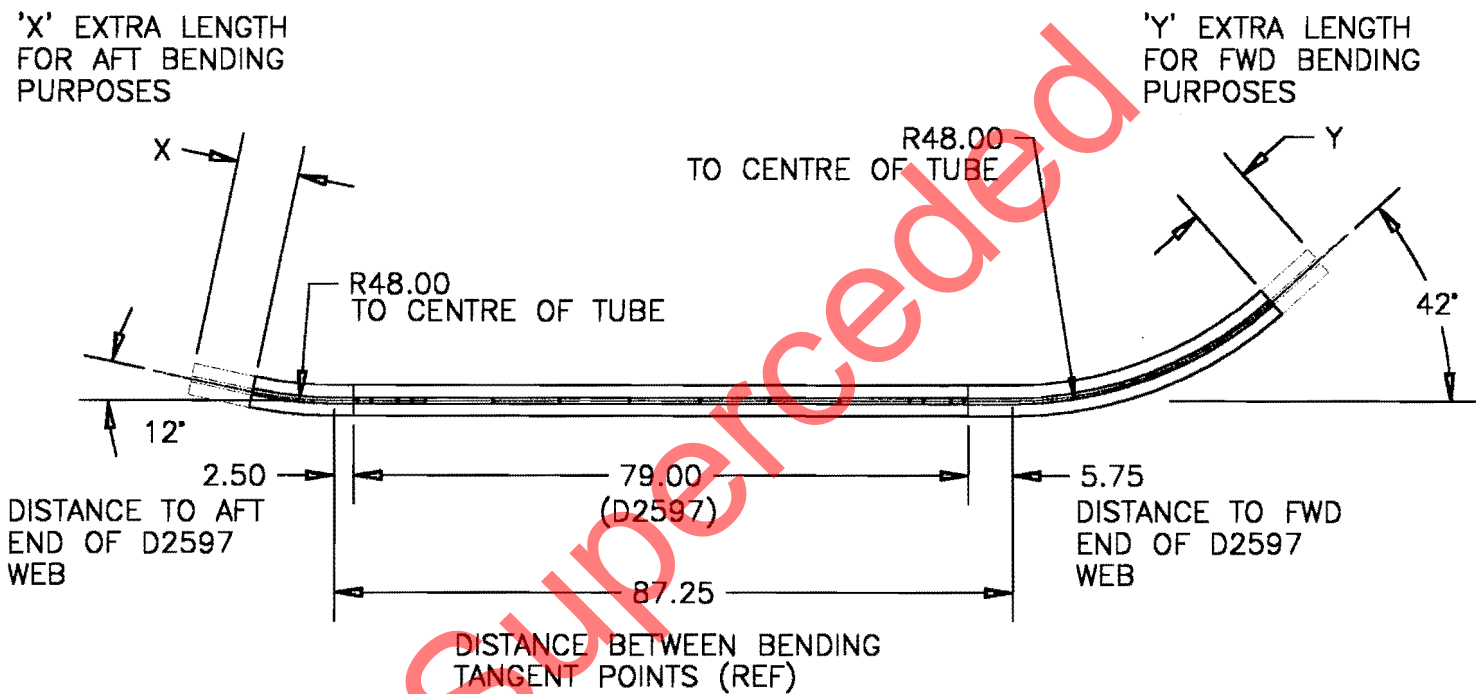
FINISH: ALODINE BEFORE INSERTING D2597 WEB

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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2590	SHEET 3 OF 6
DATE 96:09:16		TITLE 204 SKIDTUBE ASSEMBLY	SCALE 1:24

**DART**

BENDING DETAIL

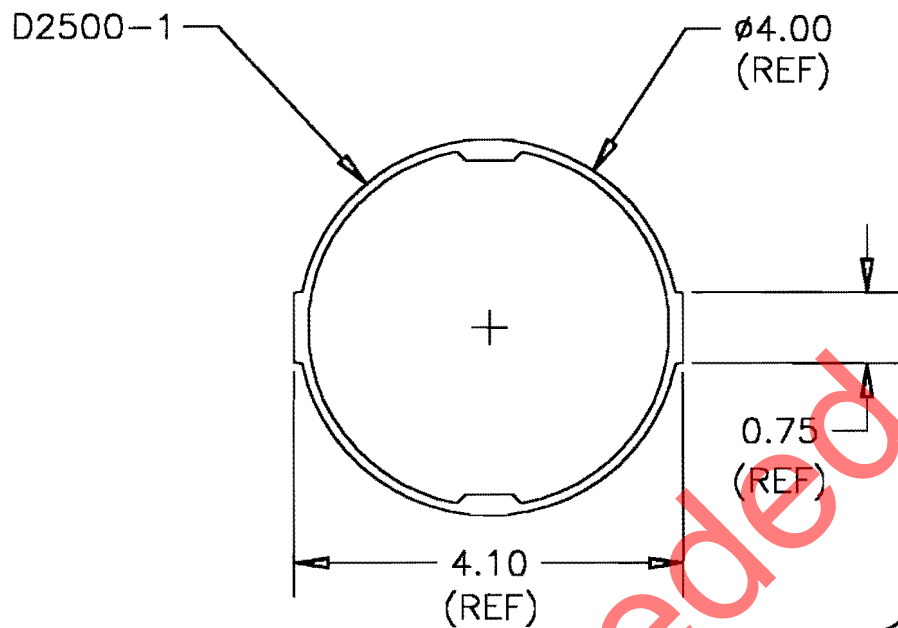


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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2590	SHEET 4 OF 6
DATE 96:09:16	TITLE 204 SKIDTUBE ASSEMBLY	SCALE 1:24	

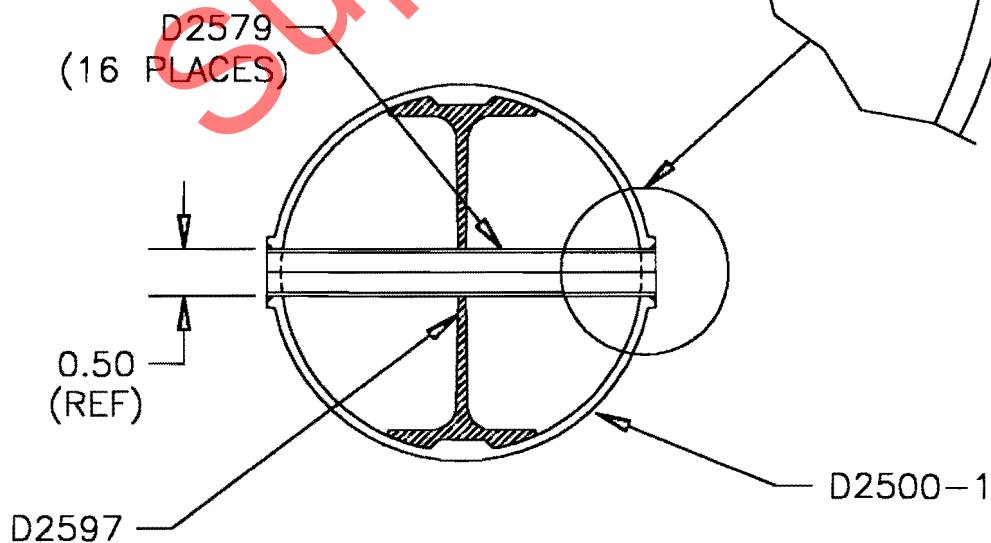


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DATE 96:09:16		TITLE 204 SKIDTUBE ASSEMBLY	SCALE 1:2



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SECTION A-A  
SEE SHEET 1



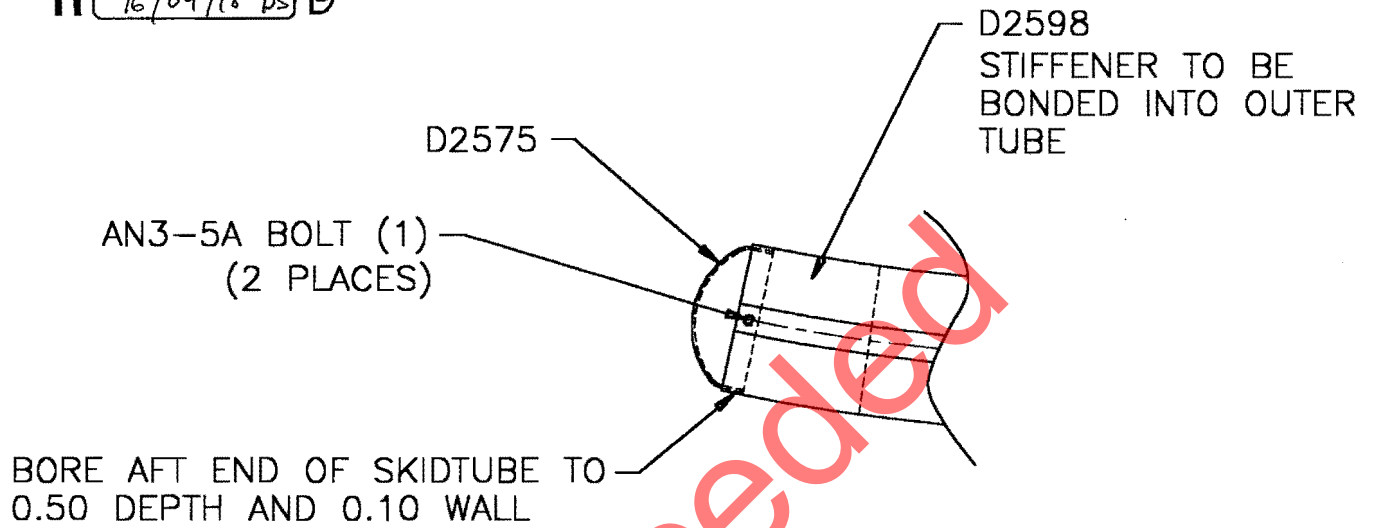
SECTION B-B  
SEE SHEET 1



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DATE 96:09:16		TITLE 204 SKIDTUBE ASSEMBLY	SCALE 1:5

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96/09/18 ps

DETAIL A



DETAIL B

